



## Precision Pulse Control

The PCO-6141 is a compact, OEM-style high power pulsed current source designed to drive diode lasers, bars and arrays in pulsed, QCW or CW modes. It delivers output current variable from 1 A to 60 A, pulse widths variable from <math><100\text{ ns}</math> to DC, and pulse repetition frequencies variable from single-shot to 500 KHz at duty cycles up to 100%.

The PCO-6141 features a user-adjustable variable rise time control. This innovative feature allows the user to adjust the rise time within a range of <math><12\text{ ns}</math> to <math>>1.5\text{ }\mu\text{s}</math> by means of a PCB-mounted potentiometer, to optimize the driver's rise time for the user's application.

The PCO-6141 is based on a hysteretic, average current, switch-mode regulator. This type of regulator is a variable frequency, variable pulse width design which maintains current in an energy storage inductor between a minimum and maximum level. The ripple is limited to the minimum and maximum current determined by the hysteretic controller. The regulator is started when the TTL "enable" line is taken high and runs as long as the enable is high. The use of the hysteretic regulator provides a large input range and high efficiency.

A shunting switch shorts the output of the regulator until output current is needed. The pulse is generated by opening the shunt switch for the length of the input pulse. The pulse rise and fall times are then limited only by the stray/parasitic capacitance and inductance of the shunting switch and output leads.

No power is dissipated in the driver until it is enabled. When enabled, at 60 A maximum output approximately 80 W is continuously dissipated in the driver to maintain the current in the energy storage inductor.

This architecture provides a high-performance driver in a small form factor, with high operating efficiency and low stored energy. At 60 A output current, the stored energy in the driver is approximately 7 Joules, dramatically lower than the stored energy in comparable linear current sources.

## System Operation

The PCO-6141 requires user-supplied +24 VDC support power, a CMOS (+5 V) gate signal, and a TTL-level enable/disable signal. The high current output is derived from the +24 VDC input. The output pulse width and frequency are controlled by the gate signal. The output current amplitude is controlled by a PCB-mount potentiometer.

To protect the laser diode and the driver, circuitry is incorporated into the driver that disables the output if the +24 VDC support power drops below 18 V. Clamp diodes are incorporated into the output network to protect the laser diode against reverse voltage conditions.

The rugged, compact design and high-power capability of the PCO-6141 make it an excellent OEM choice for driving high power laser diodes.

The PCA-9150 optional current monitor is a 0.01 Ohms resistor with a 50 Ohm series termination. When terminated into 50 Ohms, the output is the equivalent of a 0.005 Ohm resistor with scaling of 200 A/V and can be viewed with an oscilloscope providing a straight-forward means to observe the diode current waveform in real-time. The resistor is in the negative lead and the BNC shield is connected to the negative out.

# PCO-6141 Pulsed/CW Laser Diode Driver Module Datasheet



## Pulse Amplitude

Output Current Range 0 A to 60 A  
 Means Of Adjustment Trimpot mounted on PCB, or external 0-5 V or 0-10 V Analog Voltage, jumper-selectable.

Output Polarity Positive  
 Pulse Rise Time Variable <12 ns to >1.5  $\mu$ s (10%-90%), user-adjustable trimpot mounted on PCB

Pulse Width 100 ns with 6 V Compliance  
 200 ns to DC

Pulse Frequency Range Single Shot to 500 KHz  
 Maximum Duty Cycle 100%

Output Pulse Ripple/Droop <1 A, <1.7% at 60 A output  
 Jitter <3 ns First Sigma  
 Efficiency >55% at 50% duty cycle, 60 A output

Output Connector High Current DSUB, PCB-Mounted

## Diode Forward Voltage

Amplitude 20 V maximum

## Gate Input

Type Positive Edge Trigger  
 Gate Input +5 V CMOS

## Current Monitor Optional PCA-9150

Current Monitor 200 A/V terminated into 50  $\Omega$   
 $\pm$ 3% of the actual current  
 Current Monitor Connector BNC

## Control Functions

Output Enable/Disable TTL Input, High = Enabled

## General

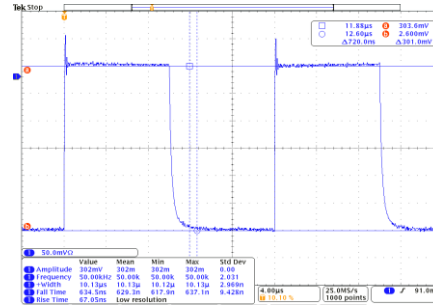
Input Power +24 VDC  $\pm$ 10% unregulated  
 Operating Temperature 0°C to 40°C  
 Cooling Air cooled

Dimensions (H X W X D) 5.2 cm x 22.6 cm x 15.9 cm

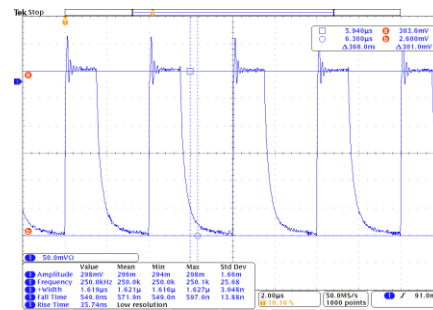
Specifications are subject to change without notice.

\* The idle power consumption (power consumed when the driver is enabled but not pulsing) varies non-linearly with output current, and can be approximated by the formula  $P_{IDLE} = I^2 \times 0.023$  where I is the output current setpoint. When pulsing, the switching losses ( $P_{SW}$ ) are about 30 W. Therefore the 24 VDC power requirements can be approximated by the formula  $P_{SW} + [I_{OUT}V_{OUT} + I_{OUT}^2(0.03)]DC + P_{IDLE}$  (1-DC) where  $V_{OUT}$  is the diode forward voltage and DC is the duty cycle. For example, at 40 A output current, 10 V diode voltage and 30% duty cycle, the power consumption is  $30W + [40A \times 10V + 40A^2 \times 0.03] \times 0.3 + [40A^2 \times 0.023] \times (1-.3) = 190 W$ . The +24 VDC support power should be sized to provide this average power.

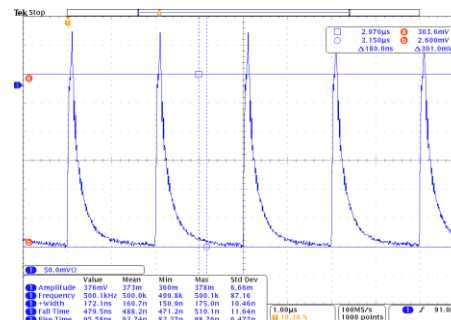
\* The driver is mounted on an air-cooled aluminum heat spreader 1/4" (0.635 cm) thick. The heat spreader temperature should not exceed 45°C. Forced-air and/or mounting the heat spreader to a larger heat sink or cold plate may be required in applications in which the heat spreader temperature exceeds 45°C.



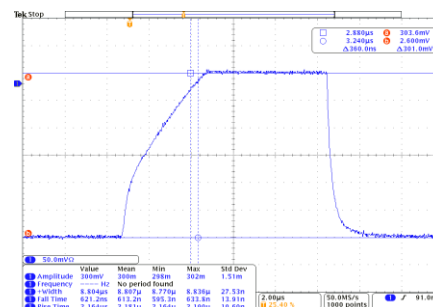
50 kHz, 10  $\mu$ s Pulse Width, 60 A Output



250 kHz, 1.6  $\mu$ s Pulse Width, 60 A Output



500 KHz, 172 ns Pulse Width, 60 A Output



>3.1  $\mu$ s Rise Time, 8.8  $\mu$ s Pulse Width, 60 A Output